

Date: Wednesday, 3/8/2006 10:38:47 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE
Job Number : 26129 -1	
Estimate Number : 12165	
P.O. Number : N/A	Part Number : D34753
This Issue : 3/8/2006 S.O. No. : N/A	Drawing Number : D3475 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 3/31/2006 Qty: 10 Um: Each
Checked & Approved By : <u>06.03.08</u>	
Comment : Est Rev:A New Issue 06-02-03 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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R9



~~Issue~~ Issue P.O



Comment: Qty.: 0.1281 sf(s)/Unit Total: 0.7686 sf(s)

Pick:

304/316 0.018 SHEET  
(M304S26GA)

Batch:

768

2.0	SHEAR	SHEAR
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RG



Receive + Inspect



C 204103/21 (10)

Comment: SHEAR

Cut Flat pattern 2.00" X 8.79" as per Dwg D3475

Q26 06.03.27

(9) 07C

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Roll as per Dwg D3475

3-Form Bead as per Dwg D3475 Using Rotary Machine.

4-Spot Weld as per Dwg D3475 and Dart QSI 018

5-Cut 69 Deg Angle as per Dwg D3475.

06.03.28

(C)





## Process Sheet

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Drawing Name: TUBE

Job Number: 26129

Part Number: D34753

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

Job Completion



06-03-29 ①

06-03-29 ①

04/03/30 ①

06-03-29

